

ETL 040-040-160 GGS AV66D200752 BKSBIE3

Inline pump

Operating data

Requested flow rate		Actual flow rate	31.00 m ³ /h
Pumped medium	Antifreeze on ethylene glycol base, inhibited, closed system, e.g. Antifrogen N or similar products	Actual developed head	33.44 m
	Antifrogen N, concentration 30%	Efficiency	66.8 %
	Not containing chemical and mechanical substances which affect the materials	MEI (Minimum Efficiency Index)	≥ 0.70
Max. ambient air temperature	20.0 °C	Power absorbed	4.40 kW
Min. ambient air temperature	20.0 °C	Pump speed of rotation	2965 rpm
Fluid temperature	20.0 °C	NPSH required	4.66 m
Fluid density	1040 kg/m ³	Permissible operating pressure	16.00 bar.g
Fluid viscosity	2.22 mm ² /s	Discharge press.	3.41 bar.g
Suction pressure max.	0.00 bar.g	Min. allow. mass flow for continuous stable operation	1.47 kg/s
Mass flow rate	8.96 kg/s	Max. allow. mass flow	16.47 kg/s
Max. power on curve	5.65 kW	Design	Single system 1 x 100 %
Min. allow. flow for continuous stable operation	5.08 m ³ /h		Tolerances to ISO 9906
Shutoff head	39.77 m		Class 3B; below 10 kW acc. to paragraph 4.4.2

Design

Pump standard	Without	Material code	Q7Q7EGG
Caution: The overall length from suction to discharge can be different to the previous generation of Etaline.		Shaft seal code	66
Design	Close-coupled in-line	Sealing plan	Single-acting mechanical seal with vented chamber (A-type casing cover, taper bore)
Orientation	Vertical	Seal chamber design	Conical seal chamber (A-type cover)
Suction nominal dia.	DN 40	Contact guard	With
Suction nominal pressure	PN 16	Wear ring	Casing wear ring
Suction position	180° (down)	Impeller diameter	167.0 mm
Suction flange drilled according to standard	EN1092-2	Free passage size	5.8 mm
Discharge nominal dia.	DN 40	Direction of rotation from drive	Clockwise
Discharge nominal pressure	PN 16	Silicon free pump assembly	Yes
Discharge position	top (0°/360°)	Bearing bracket construction	Close-coupled
Discharge flange drilled according to standard	EN1092-2	Bearing bracket size	25
Surface type	Raised face (form B to EN 1092)	Bearing type	Anti-friction bearings
Shaft seal	Single acting mechanical seal	Lubrication type	Grease
Manufacturer	Burgmann	Color	Vermilion (RAL 2002)
Type	MG13G6		

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Driver, accessories

Driver type	Electric motor	Motor enclosure	IP55
Drive standard mech.	IEC	Cos phi at 4/4 load	0.83
Model (make)	KSB-Motor	Motor efficiency at 4/4 load	90.1 %
Drive supplied by	Standard motor supplied by KSB - mounted by KSB	Temperature sensor	3 PTC resistors
Motor const. type	V1	Terminal box position	0° same orientation
Motor size	132S	Motor winding	Viewed from the drive
Efficiency class	Efficiency class IE3 acc. to IEC60034-30-1	Number of poles	400 / 690 V
Motor speed	2965 rpm	Connection mode	2
Frequency	50 Hz	Motor cooling method	Delta
Rated voltage	400 V	Motor material	Surface cooling
Rated power P2	7.50 kW	Frequency inverter operation	Aluminium
Available reserve	70.62 %	allowed	FI allowed
Rated current	14.6 A	Motor data can vary from type plate information. Motor data describes KSB's choice functional specification and is used for pump selection.	
Starting current ratio	8.9	CE-approval	Yes
Insulation class	F to IEC 34-1	Condensat drain motor	Yes

Materials G

Volute casing (102)	Grey cast iron EN-GJL-250/A48CL35B	Casing wear ring (502.1)	Grey cast iron GG/CAST IRON
Casing cover (161)	Grey cast iron EN-GJL-250/A48CL35B	Casing wear ring (502.2)	Grey cast iron GG/CAST IRON
Shaft (210)	Tempered steel C45+N	Shaft sleeve (523)	CrNiMo steel
Impeller (230)	Grey cast iron EN-GJL-250/A48CL35B	Stud (902)	Steel 8.8
Motor stool (341)	Grey cast iron EN-GJL-250/A48CL35B	Impeller nut (922)	Steel 8
Flat gasket (400)	DPAF seal plate asbestos free	Key (940)	Steel C45+C / A311 GR 1045 CLASS A
Joint ring (411)	Steel ST		

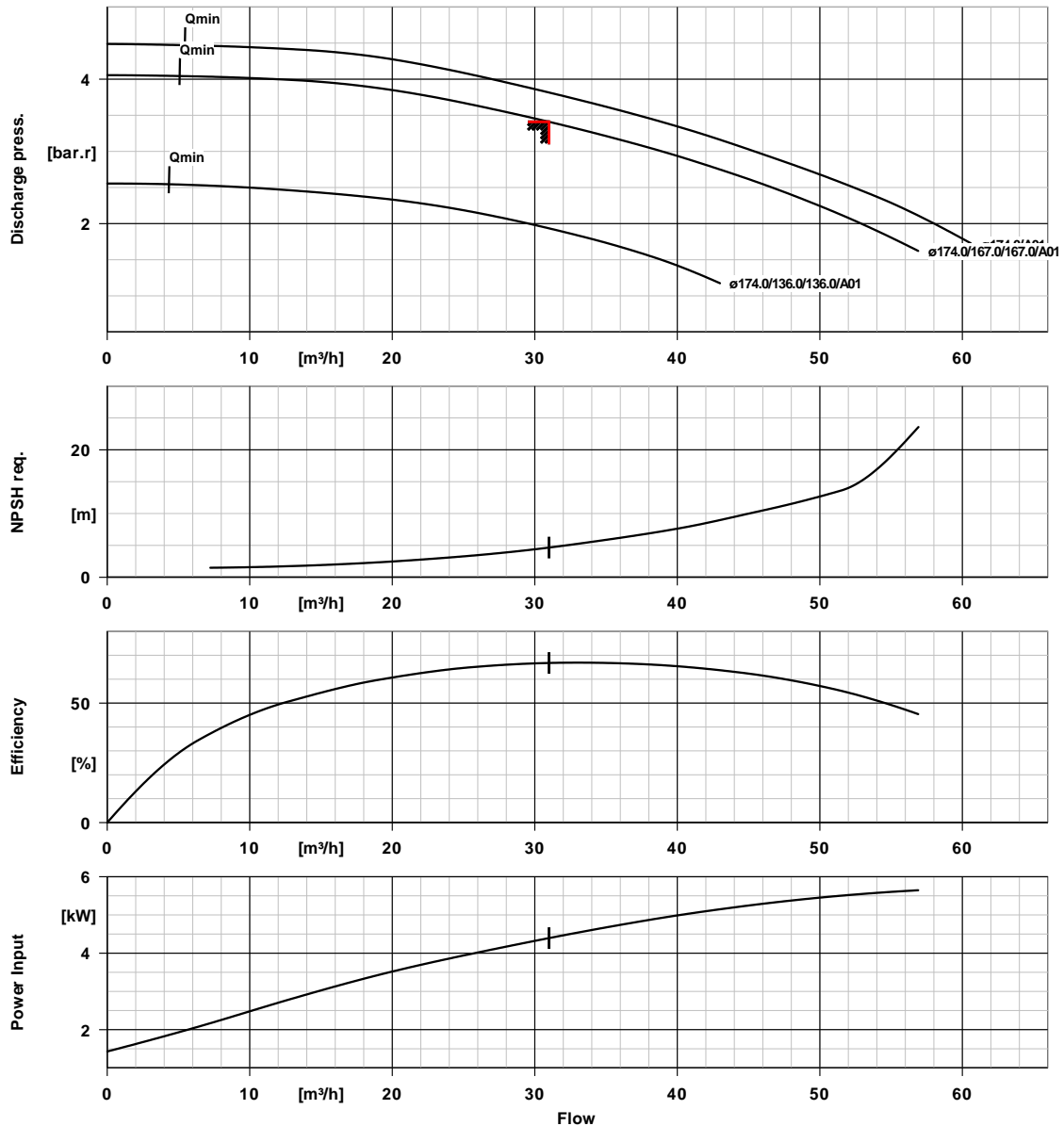
FOOT 85X 50X 60

3 pump feet with bolts for vertical installation
 Pump foot for vertical installation
 Etaline(Z) 32-160/ up to 100-160/

Material no 47077960

Pump foot, not for Etaline SY
 Weight : 2,0 kg

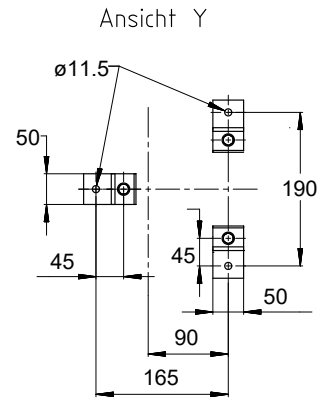
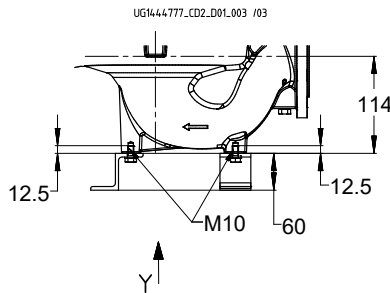
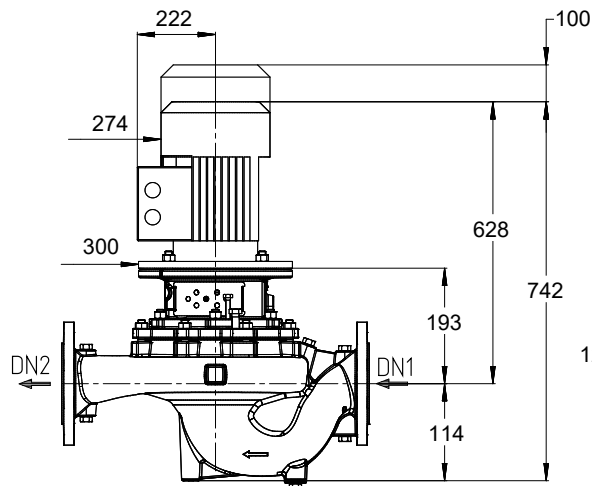
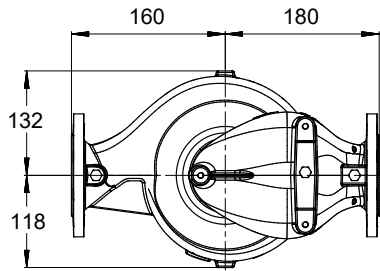
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Curve data

Speed of rotation	2965 rpm	Efficiency	66.8 %
Fluid density	1040 kg/m ³	MEI (Minimum Efficiency Index)	≥ 0.70
Viscosity	2.22 mm ² /s	Power absorbed	4.40 kW
Flow rate	31.00 m ³ /h	NPSH required	4.66 m
Requested flow rate	31.00 m ³ /h	Curve number	K1159.452/22
Total developed head	33.44 m	Effective impeller diameter	167.0 mm
Requested discharge pressure	3.41 bar.g	Acceptance standard	Tolerances to ISO 9906 Class 3B; below 10 kW acc. to paragraph 4.4.2

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Drawing is not to scale

Dimensions in mm

Motor

Motor manufacturer	KSB-Motor
Motor size	132S
Motor power	7.50 kW
Number of poles	2
Speed of rotation	2965 rpm
Position of terminal box	0° same orientation Viewed from the drive

Connections

Suction nominal size DN1	DN 40 / EN1092-2
Discharge nominal size DN2	DN 40 / EN1092-2
Nominal pressure suct.	PN 16
Rated pressure disch.	PN 16

Weight net

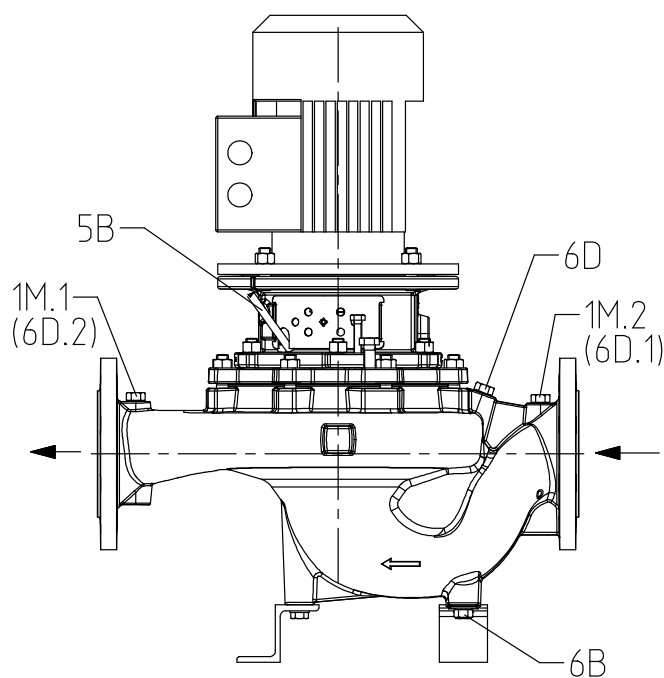
Pump	21 kg
Motor	63 kg
Other accessories	2 kg
Total	85 kg

Connect pipes without stress or strain!

For auxiliary connections see separate drawing.

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UG14.4.4722_D01_003/ 02

Connections

Pump casing variant		XX46
1M.1 Pressure gauge connection	G 1/4	Drilled and plugged.
1M.2 Pressure gauge connection	G 1/4	Drilled and plugged.
6B Pumped liquid drain	G 1/4	Drilled and plugged.
6D Pumped medium - filling / venting	G 1/4	Drilled and plugged.
5B venting	G 1/4	Closed with venting plug