

**ETL 032-032-160 GGS AV10D200114 BKS BIE5 PD2**  
 Inline pump

**Operating data**

Requested flow rate		Actual flow rate	3.00 m³/h
Requested developed head		Actual developed head	13.00 m
Pumped medium		Efficiency	33.4 %
		MEI (Minimum Efficiency Index)	≥ 0.70
		Power absorbed	0.32 kW
		Pump speed of rotation	1659 rpm
		NPSH required	2.68 m
		Permissible operating pressure	16.00 bar.g
Max. ambient air temperature	20.0 °C	Discharge press.	1.27 bar.g
Min. ambient air temperature	20.0 °C	Min. allow. mass flow for continuous stable operation	0.55 kg/s
Fluid temperature	12.0 °C	Shutoff head	13.09 m
Fluid density	999 kg/m³	Max. allow. mass flow	5.69 kg/s
Fluid viscosity	1.25 mm²/s	Design	Twin system one full duty + one standby pump
Suction pressure max.	0.00 bar.g		Tolerances to ISO 9906 Class 3B; below 10 kW acc. to paragraph 4.4.2
Mass flow rate	0.83 kg/s		
Max. power on curve	0.74 kW		
Min. allow. flow for continuous stable operation	1.99 m³/h		

**Design**

Pump standard	Without	Type	1
Back pull out unit will not fit in an Etaline ordered before Feb. 23, 2014		Material code	Q1Q1X4GG
Only back pull-out unit without pump casing		Shaft seal code	10
Caution: The overall length from suction to discharge can be different to the previous generation of Etaline.		Sealing plan	Single-acting mechanical seal with vented chamber (A-type casing cover, taper bore)
Design	Close-coupled in-line	Seal chamber design	Conical seal chamber (A-type cover)
Orientation	Vertical	Contact guard	With
Suction nominal dia.	DN 32	Wear ring	Casing wear ring
Suction nominal pressure	PN 16	Impeller diameter	170.0 mm
Suction position	180° (down)	Free passage size	5.4 mm
Suction flange drilled according to standard	EN1092-2	Direction of rotation from drive	Clockwise
Discharge nominal dia.	DN 32	Silicon free pump assembly	Yes
Discharge nominal pressure	PN 16	Bearing bracket construction	Close-coupled
Discharge position	top (0°/360°)	Bearing bracket size	25
Discharge flange drilled according to standard	EN1092-2	Bearing type	Anti-friction bearings
Surface type	Raised face (form B to EN 1092)	Lubrication type	Grease
Shaft seal	Single acting mechanical seal	Color	Vermilion (RAL 2002)
Manufacturer	KSB		

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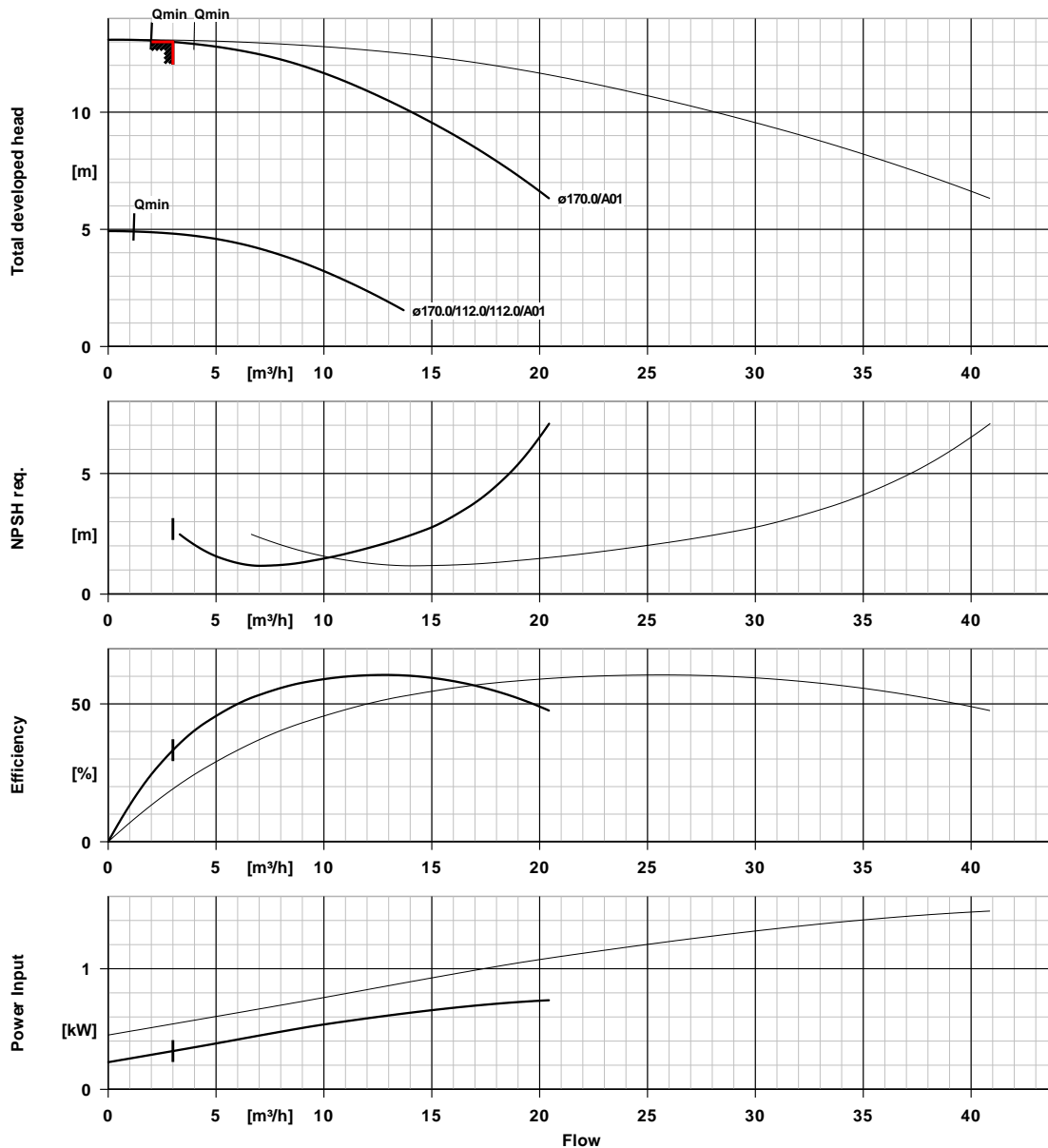
**Driver, accessories**

Driver type	Electric motor	Rated current	3.0 A
Drive standard mech.	IEC	Insulation class	F to IEC 34-1
Model (make)	KSB SuPremE®	Motor enclosure	IP55
Type series motor manufacturer	SuPremE C2 (with mounting plate for PumpDrive 2, non removable)	Cos phi at 4/4 load	0.67
Drive supplied by	Standard motor supplied by KSB - mounted by KSB	Motor efficiency at 4/4 load	87.2 %
Motor const. type	V1	Temperature sensor	3 PTC resistors
Motor size	90S	Terminal box position	0° same orientation Viewed from the drive
Efficiency class	Efficiency class IE5 acc. IEC/TS 60034-30-2 (2016) – free of magnets. Motor size 80 with ferrite magnets. The efficiency of the motor for a quadratic torque-speed characteristic is > 95% of the nominal efficiency even at 25% of the nominal power.	Motor winding	400 V
Speed control selection	Speed adjustment	Connection mode	Star
Frequency	50 Hz	Motor cooling method	Surface cooling
Designed for operation with frequency inverter	Yes	Motor material	Aluminium
Rated voltage	400 V	Motor noise pressure level	60 dBa
Rated power P2	1.10 kW	Driver colour	Same as the pump
Available reserve	246.07 %		

**Materials G**

Casing cover (161)	Grey cast iron EN-GJL-250/A48CL35B	Joint ring (411)	Steel ST
Shaft (210)	Tempered steel C45+N	Shaft sleeve (523)	CrNiMo steel
Impeller (230)	Grey cast iron EN-GJL-250/A48CL35B	Stud (902)	Steel 8.8
Motor stool (341)	Grey cast iron EN-GJL-250/A48CL35B	Impeller nut (922)	Steel 8
Flat gasket (400)	DPAF seal plate asbestos free	Key (940)	Steel C45+C / A311 GR 1045 CLASS A

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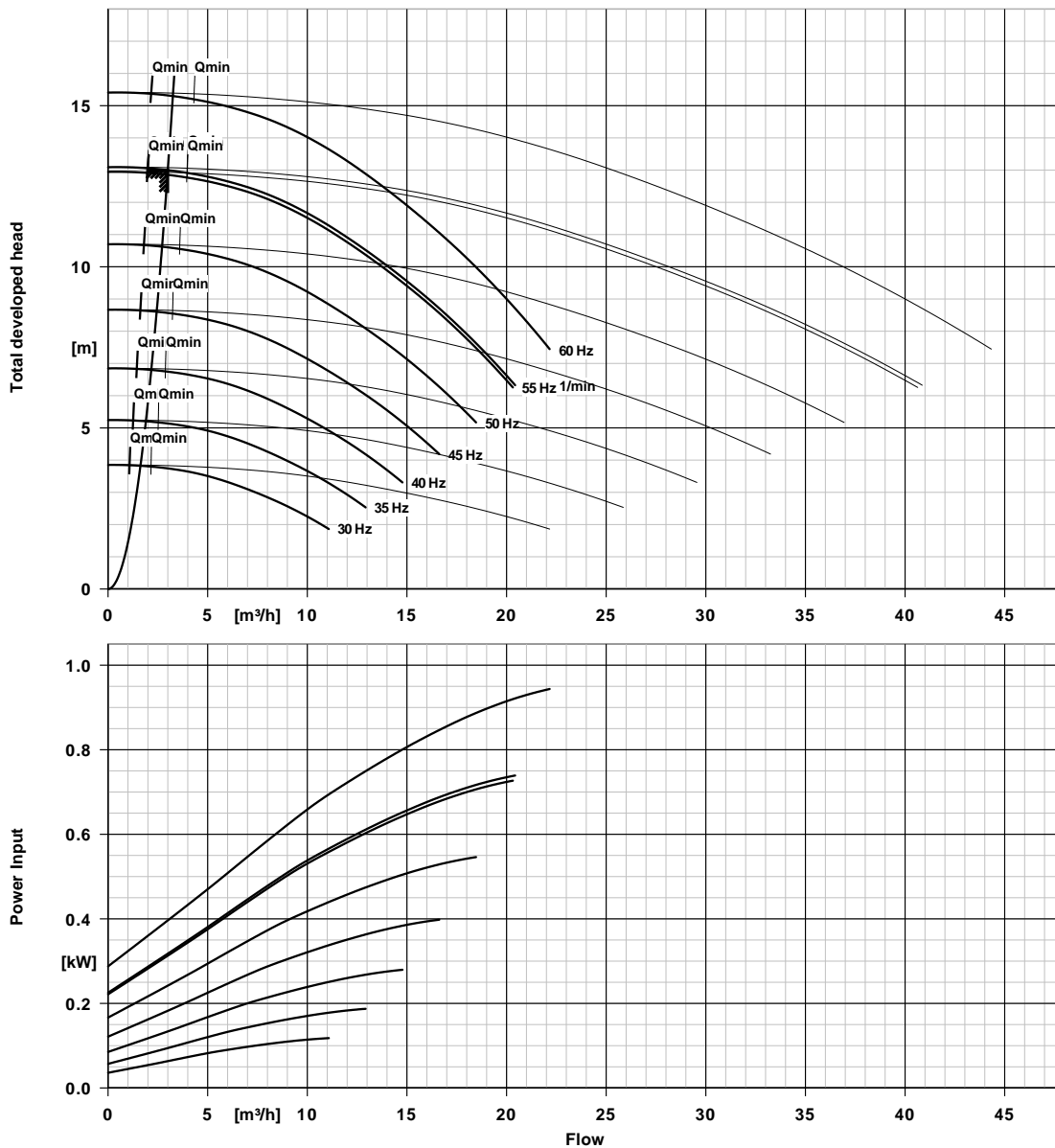


**Curve data**

Speed of rotation	1659 rpm	Efficiency	33.4 %
Fluid density	999 $kg/m^3$	MEI (Minimum Efficiency Index)	$\geq 0.70$
Viscosity	1.25 $mm^2/s$	Power absorbed	0.32 kW
Flow rate	3.00 $m^3/h$	NPSH required	2.68 m
Requested flow rate	3.00 $m^3/h$	Curve number	K1159.464/18
Total developed head	13.00 m	Effective impeller diameter	170.0 mm
Requested developed head	13.00 m	Acceptance standard	Tolerances to ISO 9906 Class 3B; below 10 kW acc. to paragraph 4.4.2

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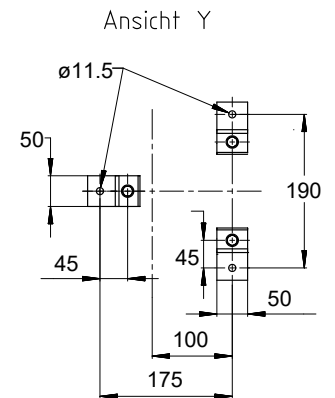
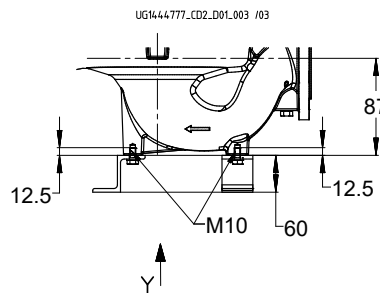
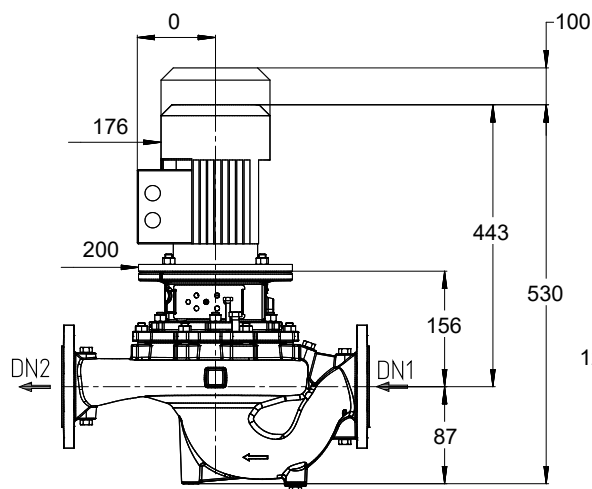
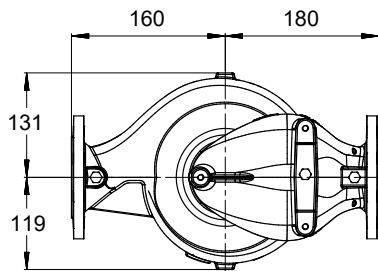
Inline pump



Curve data

Fluid density	999 kg/m <sup>3</sup>	Total developed head	13.00 m
Viscosity	1.25 mm <sup>2</sup> /s	Requested developed head	13.00 m
Flow rate	3.00 m <sup>3</sup> /h	MEI (Minimum Efficiency Index)	≥ 0.70
Requested flow rate	3.00 m <sup>3</sup> /h	Effective impeller diameter	170.0 mm

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*Drawing is not to scale*

*Dimensions in mm*

**Motor**

Motor manufacturer	KSB
Motor size	90S
Motor power	1.10 kW
Number of poles	4
Speed of rotation	1500 rpm
Position of terminal box	0° same orientation Viewed from the drive

**Connections**

Suction nominal size DN1	DN 32 / EN1092-2
Discharge nominal size DN2	DN 32 / EN1092-2
Nominal pressure suct.	PN 16
Rated pressure disch.	PN 16

**Weight net**

Pump	20 kg
Motor	16 kg
Total	36 kg

**Connect pipes without stress or strain!**

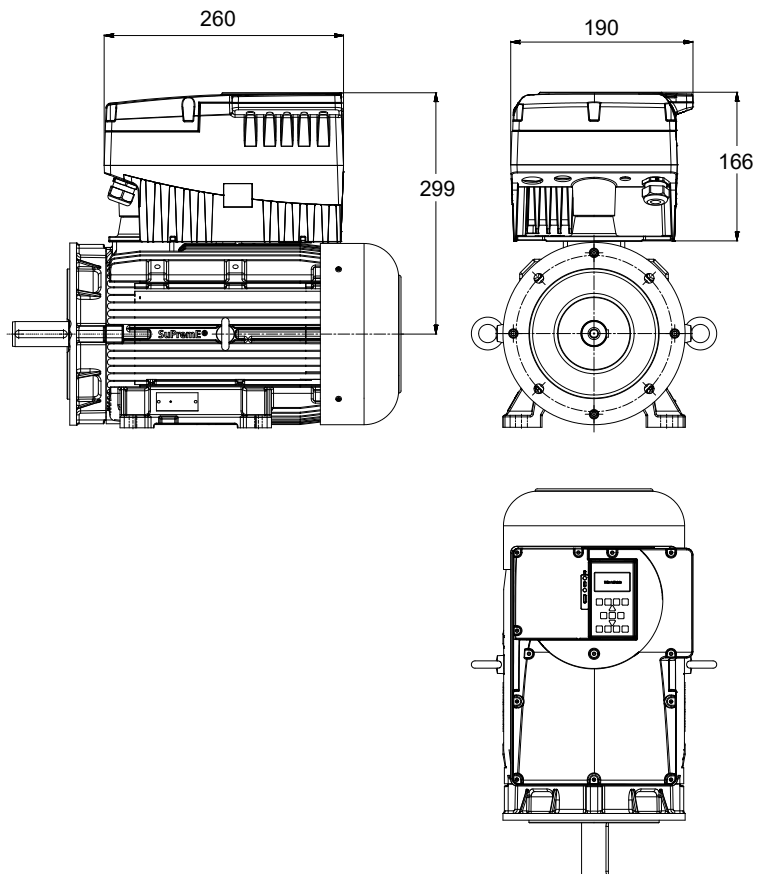
**For auxiliary connections see separate drawing.**



**ETL 032-032-160 GGSAV10D200114 BKSBI5 PD2**  
Inline pump

**Supplementary drawing for PumpDrive**

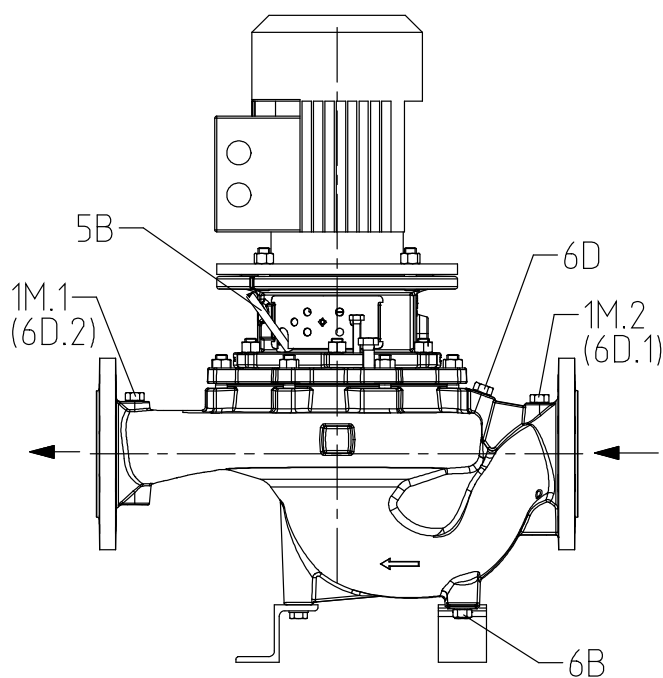
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**Connections**

Pump casing variant		XX46
1M.1 Pressure gauge connection	G 1/4	Drilled and plugged.
1M.2 Pressure gauge connection	G 1/4	Drilled and plugged.
6B Pumped liquid drain	G 1/4	Drilled and plugged.
6D Pumped medium - filling / venting	G 1/4	Drilled and plugged.
5B venting	G 1/4	Closed with venting plug



## PDRV2\_001K10M\_KSUPBE5P4\_OOOOO

### PumpDrive 2

Modular, self-cooling frequency inverter enabling continuously variable speed control of asynchronous and synchronous reluctance motors.

Design concept of control unit	PumpDrive 2
Display type	With graphic control panel
Rated power	1.10 kW
Max. allowed current	3.5 A
M12 module	Without
Remote operation	Without
Main switch	Without
Fieldbus	without fieldbus

Optional IO module	Without
Mounting	MM - Mounted on the motor
Weight	5 kg
PumpDrive length	260.0 mm
PumpDrive width	190.0 mm
PumpDrive height	166.0 mm
Manufacturer	KSB
PumpDrive adapter	No
Designation	-

### Characteristic

Mains voltage: 3 ~ 380 V AC -10% to 480 V AC +10 %

Mains frequency: 50 - 60 Hz +/- 2%

Interference suppression class: <= 11 kW: EN 61800-3 C1 / EN 55011 Class B / cable length <= 5 m

Interference suppression class: > 11 kW: EN 61800-3: C2 / EN 55011 Class A, Group 1 / cable length <= 50 m

Internal power supply: 24 V +/- 10 %, max. 600 mA DC

Service interface: optical

2 analog inputs, 0/2-10 V or 0/4-20 mA

1 analog output, 0-10 V or 4-20 mA

Digital inputs:

1 hardware enable input

5 parameterisable inputs

Relay output: 2 changeover contacts, parameterisable

Environment:

IP 55 enclosure (acc. EN 60529)

Ambient temperature: -10 to 50 °C

Rel. humidity in operation: 5 % to 85 % (non-condensing)

Note regarding Outdoor installation: Provide the frequency inverter with suitable protection when installed outdoors to prevent condensation on the electronic equipment and exposure to excessive sunlight.

Housing:

Heat sink: die-cast aluminium

Housing cover: die-cast aluminium

Control panel: Polyamid, glass fibre reinforced

Protective functions:

- Full protection by means of overcurrent limitation and PTC thermistor monitoring.
- Automatic speed reduction at overload and excessive temperatures. Protection against phase failure motor side, short-circuit monitoring motor side (phase to phase and phase to earth), overvoltage/undervoltage
- Protection against motor overload.
- Suppression of resonant frequencies.
- Cable integrity monitoring (live zero).
- Protection against dry running and hydraulic blockage (sensorless via learning function)
- Characteristic curve control

Open/closed-loop control

- Open-loop control via analog input, display or fieldbus

- User-definable max. speed (0 to 70 Hz or 140 Hz).

- Closed-loop control mode via integrated PID controller

- Controlled variables: pressure, differential pressure delta-p (constant) or delta-p (variable), temperature, level control, flow rate

**PDRV2\_001K10M\_KSUPBE5P4\_OOOOO**

- Sensorless differential pressure control ( $\Delta p$  const) in a single-pump configuration
- Sensorless differential pressure control with dynamic pressure compensation ( $\Delta p$  var) in a single-pump configuration
- Sensorless flow rate control
- Sensorless dynamic pressure compensation for pipe friction losses (DFS curve), enabling higher energy savings.
- Flow rate estimation
- Alternative setpoint
- Functional check run

Operation and display:

- Display of measured values and alerts and for setting parameters, incl. fault history, operating hours counter (motor, frequency inverter)
- Display of operating point (Q, H)
- Energy savings meter
- Optical service interface for connection to KSB Service Tool.
- Commissioning Wizard
- Display can be removed and mount on a wall or piping

PumpDrive functions

- Programmable start and stop ramps
- Field-oriented control (vector control) with selectable motor control method (ASM, SuPremE)
- Automatic motor adaptation (AMA)
- Manual-0-automatic operation.
- Sleep mode (stand-by mode)

Installation options:

- M12 module for bus connection of PumpMeter and for multiple pump operation of up to six pumps
- Wireless module for communication with a Smartphone
- Field bus modules Profibus DP, LON, Modbus RTU, BACnet MS/TP, Profinet
- I/O extension board
- Master switch