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class 2, annex A

#### Movitec VCF 04/10 B

High-pressure In-line Pump

#### **Operating data**

Requested flow rate 0.00 m<sup>3</sup>/h Actual flow rate 4.30 m<sup>3</sup>/h 0.00 m Requested developed head Actual developed head 70.24 m Pumped medium Water Efficiency 60.5 % Clean water Power absorbed 1.36 kW Materials are not affected by Pump speed of rotation 2913 rpm chemical and mech. NPSH required 1.93 m substances Permissible operating 25.00 bar.g Fluid temperature 20.0 °C pressure Fluid density 998 kg/m<sup>3</sup> Discharge press. 6.87 bar.g 1.00 mm<sup>2</sup>/s Fluid viscosity Min. allow. flow rate 0.60 m<sup>3</sup>/h Suction pressure max. 0.00 bar.g Suction pressure min. Min. allow. mass flow rate 0.17 kg/s 0.00 bar.g NPSH available 0.00 m Shutoff head 93.81 m Mass flow rate 1.19 kg/s Design Single system 1 x 100 % Max. power on curve 1.47 kW Acceptance standard None; tolerances to ISO 9906

#### Design

Pump standard KSB high pressure in-line Manufacturer DP international execution Type **RMG-AC** Design Close-coupled Material code Q1BVGG Orientation Shaft seal code Vertical Sealing plan I Single-acting mechanical Suction nominal dia. DN 25 seal(internal circulation) Suction nominal pressure PN 25 A liquid free of solids is assumed Suction position 90° (right) Seal chamber design Standard seal chamber Connection standard suction EN 1092-2 Contact guard with Discharge nominal dia. **DN 25** Discharge norminal pressure PN 25 Impeller diameter 86.0 mm 270° (left 90°) Pump discharge position Direction of rotation from drive Clockwise Connection standard EN 1092-2 Silicon free pump assembly Yes discharge Cataphoresis black Color Single acting mechanical seal Shaft seal

#### Driver, accessories

Rated current

Driver type Electric motor Starting current ratio 9.1 F to IEC 34-1 Model (make) KSB (DM) Insulation class Drive supplied by Standard motor supplied by IP55 Motor enclosure KSB - mounted by KSB Cos phi at 4/4 load 0.88 V18 Motor const. type Temperature sensor Without Motor size 90S Motor winding 230 / 400 V Efficiency class IE2 acc. to IEC 60034-30 Number of poles 2 Motor speed 2915 rpm Fixed bearing reinforced radial Frequency 50 Hz Connection mode Star Operating voltage 400 V Motor cooling method Surface cooling Rated power P2 1.50 kW Motor material Aluminium Performance limit P2max 1.99 kW FI allowed

2.9 A



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#### **Materials VCF**

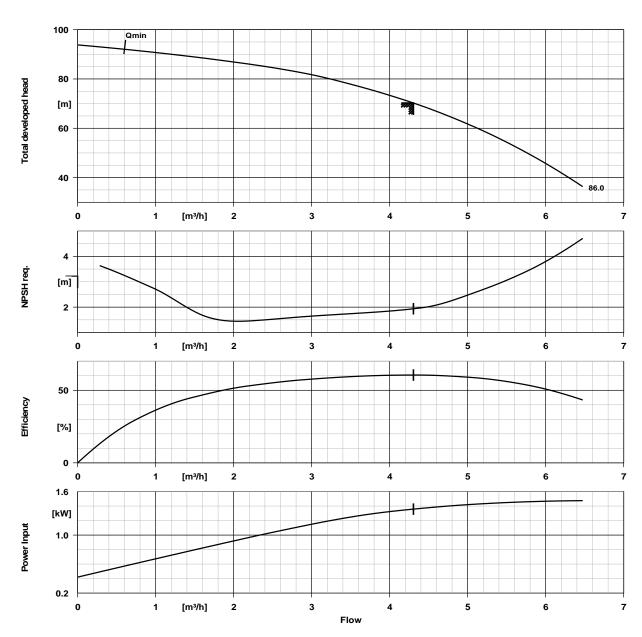
Notes general criteria for a water analysis: pH-value >= 7; chloride content (CI) <=250 mg/kg. chlorine (CI2) <=0.6 mg/kg. Pump shroud (10-6) Stainless steel 1.4301 Pump casing (101) Grey cast iron JL 1040 Stage casing (108) Stainless steel 1.4301 Cover (160) Stainless steel 1.4301 Diffuser (171) Stainless Steel 1.4308 Diffuser (171) Stainless steel 1.4301 Shaft (210) Chrome steel 1.4057+QT800 Impeller (230) Stainless steel 1.4301 Motor stool (341) Grey cast iron JL 1040 O-Ring (412) Fluor caoutchouc FPM Seal cover (471) Stainless Steel 1.4308 Bearing sleeve (529) Tungsten Carbide Flange (723) Grey cast iron JL 1040 Screwed plug (903) Stainless steel 1.4301 Tie bolt (905) Chrome steel 1.4057+QT800 Stainless steel 1.4301 Nut (920)



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#### **Curve data**

2913 rpm
998 kg/m³
1.00 mm <sup>2</sup> /s
4.30 m <sup>3</sup> /h
70.24 m
60.5 %

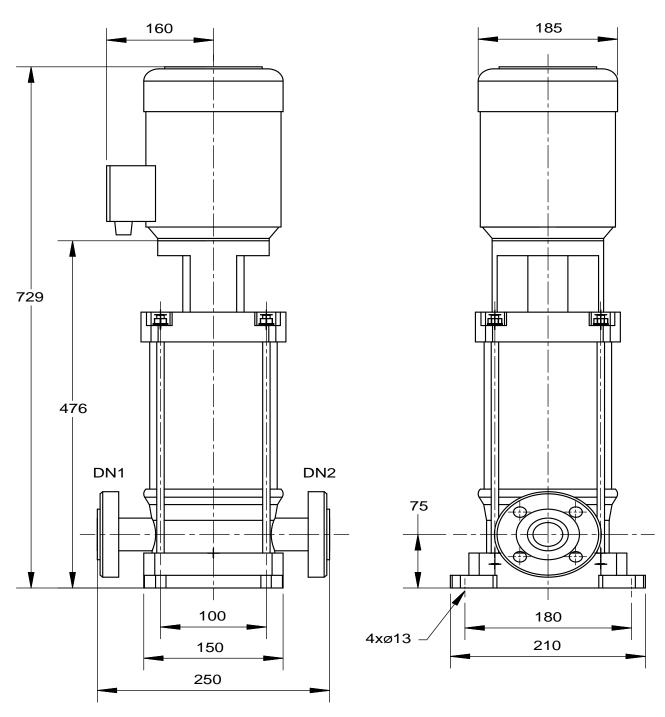
Power absorbed
NPSH required
Curve number
Effective impeller diameter
Acceptance standard

1.36 kW 1.93 m K95000400 86.0 mm None; tolerances to ISO 9906 class 2, annex A



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### Movitec VCF 04/10 B High-pressure In-line Pump



Drawing is not to scale

Dimensions in mm

# Installation plan



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#### Movitec VCF 04/10 B

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Motor

Motor manufacturer KSB (DM)
Motor size 90S
Motor power 1.50 kW
Speed of rotation 2915 rpm
Position of terminal box
Thrust bearing housing No

Connect pipes without stress or strain!

Connections

Suction nominal size DN1 DN 25 / EN 1092-2 Discharge nominal size DN2 DN 25 / EN 1092-2

Nominal pressure suct. PN 25 Rated pressure disch. PN 25

Weight net

 Pump
 21 kg

 Motor
 17 kg

 Total
 38 kg

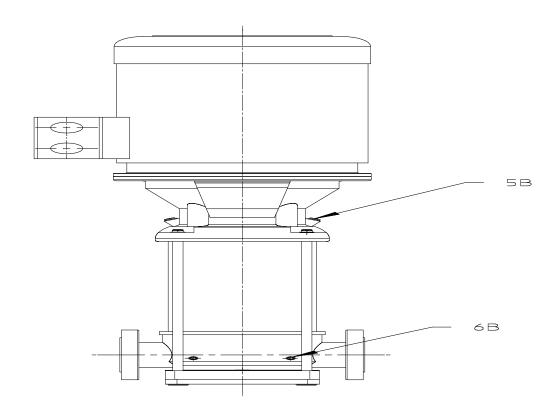
For auxiliary connections see

separate drawing.



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# Movitec VCF 04/10 B High-pressure In-line Pump



## Connections

6B Pumped liquid drain	G 1/4	Drilled and plugged.
5B venting	G 3/8	Closed with venting plug